

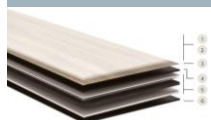
TECHNICAL DATA SHEET

Edition ROW 03/2025

DIMENSIONS

		GLOMMA PAD PRO [V4431(-)]	VORMA PAD PRO [V4524(-)]
FORMAT		Medium Plank	Herringbone
Width	EN 17539:2021-08	209 mm	126 mm
Length	EN 17539:2021-08	1494 mm	630 mm
Number of panels per pack		6	10
m² per pack		1,873 m ²	0,794 m ²
Weight per pack		15,5 kg	6,8 kg
Tongue and groove		Uniclic® connection	Unizip® connection
Total mass per unit area	EN ISO 23997:2012-02	8109 g/m ²	
Total thickness	EN 17539:2021-08	6 mm (= 5+1 mm attached underlay)	
Finishing		Advanced PU-Top coating with TitanV™ technology	
Bevels		Genuine	

PANEL BUILD-UP



- 1 Top lacquer
- 2 PVC wearlayer
- 3 PVC printfilm
- 4 PVC soft layer
- 5 PVC backing with 2 glass fibers
- 6 Pad: 1 mm crosslinked polyethylene underlay

FACTORY WARRANTY

	METHOD	PARAMETERS	VALUES
Usage class	EN ISO 10874 / EN 16511:2023-05	Class	23 - 33
Product norm	EN 16511:2023-05		
CE	EN 14041:2004+AC:2005+AC:2006	Notified body	NB 2401 - CRET
UKCA	EN 14041:2004+AC:2005+AC:2006	Approved body	AB 0321 - Satra UK
Warranty	Residential use	See warranty conditions	Lifetime
	Commercial use	See warranty conditions	5 years - on request up to 15 years

GENERAL DATA

	METHOD	PARAMETERS	NORM REQUIREMENTS	PERGO VALUES
Squareness & straightness	EN 17539:2021-08		$q_{max} \leq 0,20$ mm $s_{max} \leq 0,30$ mm/m	$q_{max} \leq 0,20$ mm $s_{max} \leq 0,30$ mm/m
Light fastness	EN ISO 105-B02:2014-08	Blue reference	Class ≥ 6	Class > 7
Dimensional stability	EN ISO 23999:2021-11	6 hrs at 80°C	$\leq 0,15 \%$	$\leq 0,15 \%$
Curling	EN ISO 23999:2021-11		$\leq 2 $ mm	Average production result: $\leq 1 $ mm
Wear resistance	ISO 24338:2022-03, Procedure B		≥ 5000 cycles	Average production result: ≥ 7000 cycles
Impact resistance	EN 13329:2006+A1:2008-08, Annex F		≥ 1600 mm	Average production result: ≥ 1800 mm
Scratch resistance	EN 16094:2021-06, method A and B		$\Delta R' \leq 1,5$ (60°)	$\Delta R' < 1$ MSR-B1
Castor chairs	EN ISO 4918:2021-03	25000 cycles		No delamination, no disturbance
Displacement of furniture feet	EN ISO 16581:2019-06	Foot 0,1 mm / 32 kg		No visible damage
Residual Indentation	EN ISO 24343-1:2012-01		$\leq 0,2$ mm	Average production result: $\leq 0,05$ mm
Resistance against staining	EN 438-2:2016+A1:2018-12	Acetone - Coffee - NaOH - H ₂ O ₂ - Shoe Polish		Grade 5 (No change)
Swelling	ISO 24336:2005-03		$\leq 18\%$	No swelling
Locking strength	ISO 24334:2019-07	F _{max} long side F _{max} short side	$\geq 1,0$ kN/m $\geq 1,5$ kN/m	$\geq 1,0$ kN/m $\geq 1,5$ kN/m
Water Resistance	ISO 4760:2022-05	Qualitative rating for Recovery swell Quantitative rating for Recovery swell Joint leakage		Grade 1 (No change) $\leq 0,02$ mm No leakage
Acoustic insulation	DIN EN ISO 717-2:2021-05	Impact sound reduction		$\Delta L_w = 21$ dB
Floor heating		Appropriate for all standard heating systems IN cement subfloors. Limited application with heating films and alternatives. Max contact temp $\leq 27^\circ\text{C}$. See separate installation instructions.		

ENVIRONMENT, SAFETY & HEALTH

	METHOD	PARAMETERS	NORM REQUIREMENTS	PERGO VALUES
EPD				
AFFSET				A+
Floorscore				SCS-FS-05190
Finnish Building Emission				MI: Very low emission, odorless
Formaldehyde emission	EN 717-1:2004-10	No added formaldehyde in production	E1 ($\leq 0,124 \text{ mg/m}^3$)	< Detection limit
TVOC 28 days	ISO 16000 part 9-6	AgBB requirement after 28 days	$< 1000 \mu\text{g/m}^3$	$< 20 \mu\text{g/m}^3$
Fire classification	EN 13501-1:2018			Bfl-s1
Thermal resistance	EN 12667:2001-01			0.035 m ² K/W
Slip resistance	EN 13893:2002-11		$\mu \geq 0,30$	DS
	EN 16165:2021-10 Annex B			R10
	BS EN 16165:2021 Annex C (UKSRG)	Wet		Low slip potential (PTV96 ≥ 36)
		Dry		Low slip potential (PTV96 ≥ 36)
	UNE-EN 16165:2022 Annex C	Wet		PTV ₅₇ ≥ 23
	Anexo Nacional A (ES)	Dry		PTV ₉₆ ≥ 58
Content		Heavy metals + lead/cadmium		NOT present
Dangerous substances		Carcinogenic, mutagenic or reprotoxic substances class 1A and 1B (candidate list)		NOT present
REACH				Compliant
Plasticizer		Phthalate free plasticizer except recycled content		
Recycled content		Minimum 22% Pre-Consumer Recycled PVC Content		SCS-RC-20324

